

# CHAIN GUIDE

GRADE OF CHAIN	Size (In.)	Working Load Limit		Minimum number of chains required to secure loads in forward direction by Weight of article in lbs. (kg.)									
		(lbs.)	(kg.)	5,000 (2,270)	10,000 (4,500)	15,000 (6,800)	20,000 (9,070)	25,000 (11,340)	30,000 (13,800)	35,000 (15,870)	40,000 (18,140)	45,000 (20,410)	50,000 (22,680)
CM Grade 30 Proof Coil	5/16	1,900	862	3	5	7	9	11	13	15	17	19	22
	3/8	2,650	1,202	2	4	5	7	8	10	11	13	14	16
CM Grade 43 High Test	5/16	3,900	1,770	2	3	4	5	6	7	8	9	10	11
	3/8	5,400	2,450	1	2	3	3	4	5	6	6	7	8
CM Grade 70 Transport	1/4	3,150	1,429	2	3	4	6	7	8	9	11	12	13
	5/16	4,700	2,130	1	2	3	4	5	6	6	7	8	9
	3/8	6,600	2,994	1	2	2	3	4	4	5	5	6	7
CM Grade 80 Herc-Alloy HA800	7/32	2,100	953	2	4	6	8	10	12	14	16	18	20
	9/32	3,500	1,588	2	3	4	5	6	7	9	10	11	12
	5/16	4,500	2,041	1	2	3	4	5	6	7	8	9	10
	3/8	7,100	3,220	1	2	2	3	3	4	4	5	6	6
CM Grade 100 Herc-Alloy HA1000	7/32	2,700	1,225	2	3	5	6	8	9	11	12	14	15
	9/32	4,300	1,950	1	2	3	4	5	6	7	8	9	10
	3/8	8,800	3,992	1	1	2	2	3	3	4	4	5	5